

Agrobiotechnology as a source of materials for industrial biotech.

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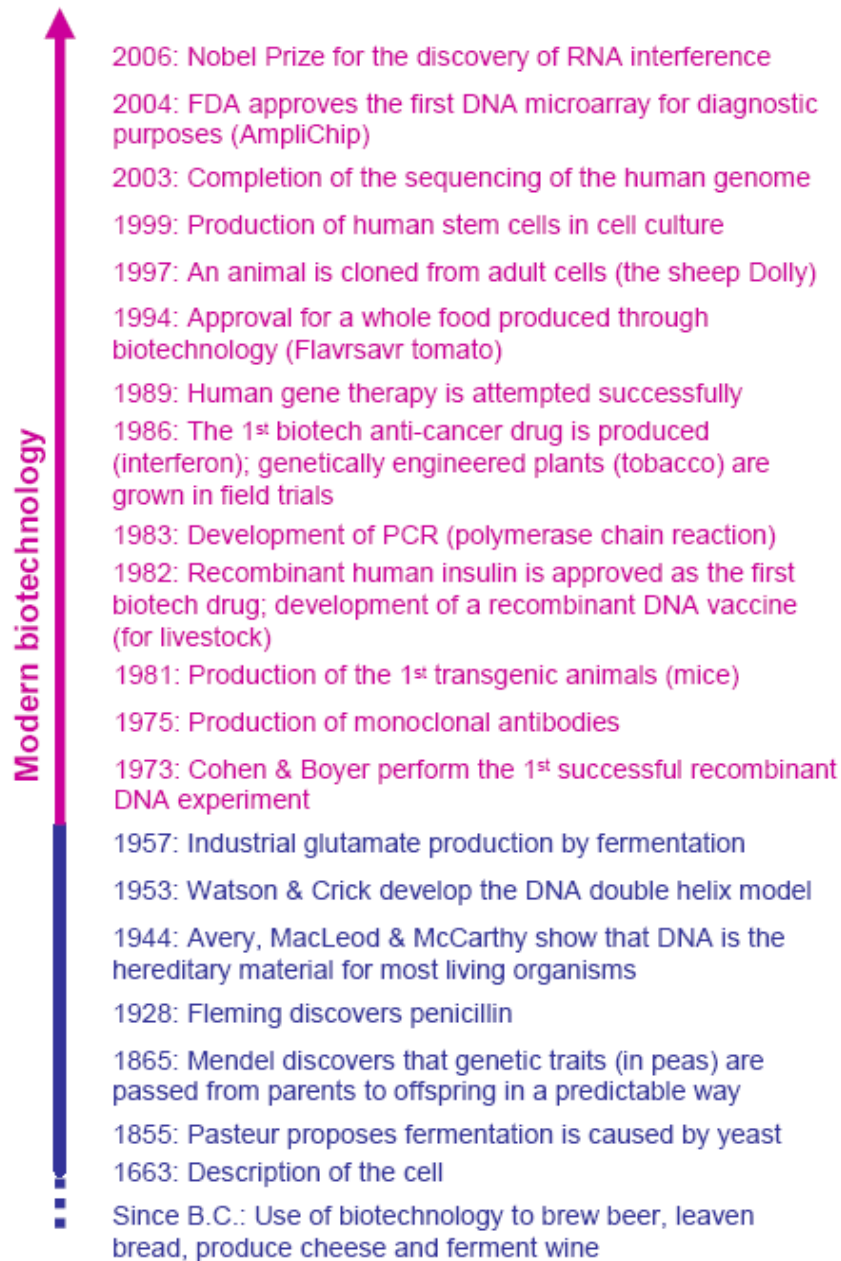


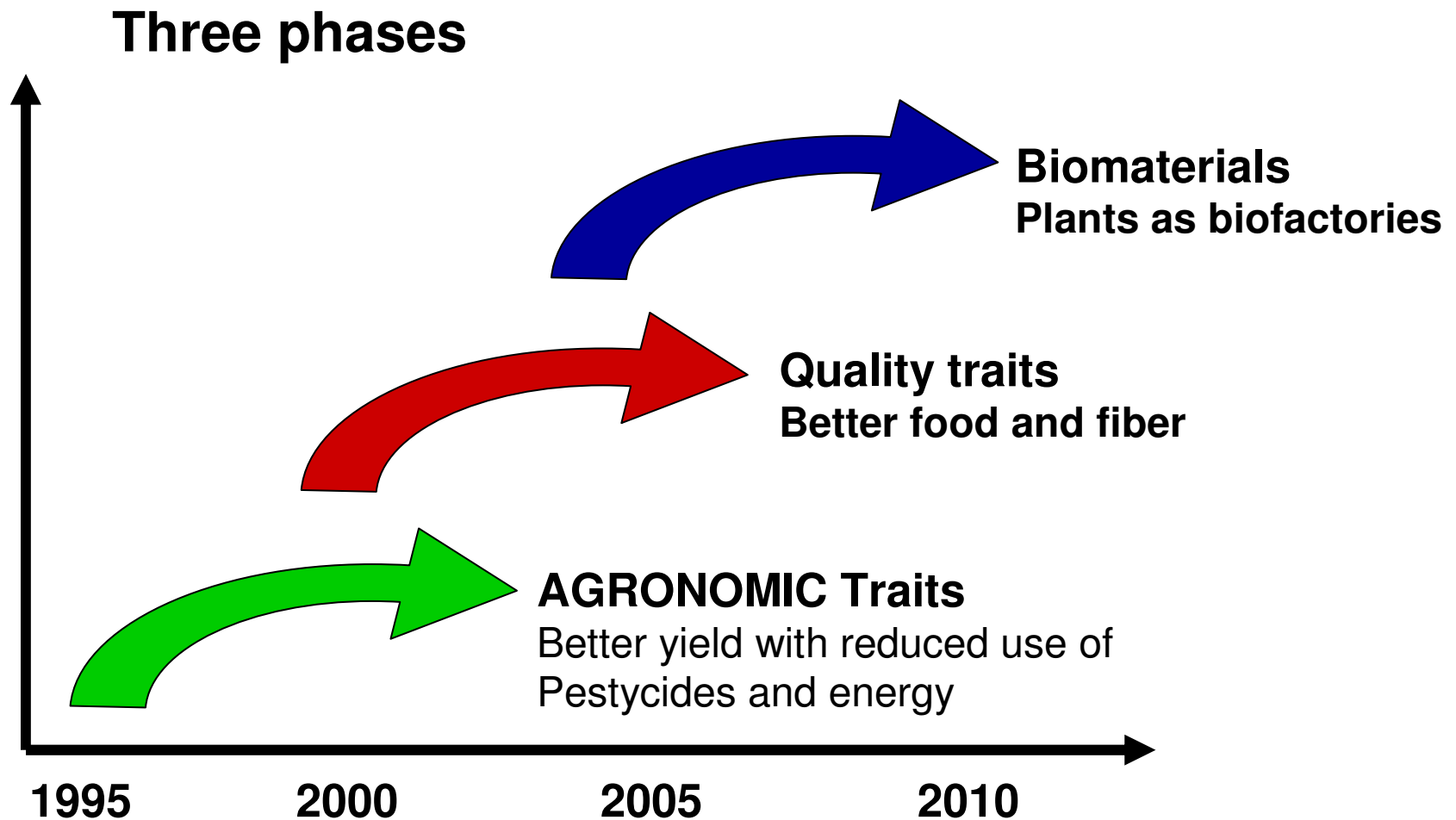
Figure 2-1 Biotechnology milestones

The basic technologies used in modern biotechnology (see Table A.1) are described below.

Table A.1 Technologies used in modern biotechnology

| | | |
|---|---|---|
| Nucleic-acid (DNA/RNA)-related technologies | <ul style="list-style-type: none"> • High-throughput sequencing of genome, gene, DNA • DNA synthesis and amplification • Genetic engineering • Anti-sense technology • siRNA technology | Analysis and modification of genetic material |
| Protein-related technologies | <ul style="list-style-type: none"> • High-throughput protein/peptide identification, quantification and sequencing • Protein/peptide synthesis • Protein engineering and biocatalysis | Analysis and modification of proteins |
| Metabolite-related technologies | <ul style="list-style-type: none"> • High-throughput metabolite identification and quantification • Metabolic pathway engineering | Analysis of metabolites (small molecules) |
| Cellular-/subcellular-related technologies | <ul style="list-style-type: none"> • Cell hybridisation/fusion • Tissue engineering • Embryo technology • Stem-cell-related technologies • Gene delivery • Fermentation and downstream processing | Cell manipulation for various applications |
| Supporting tools | <ul style="list-style-type: none"> • Bioinformatics | Application of computational tools in analysis and storage of biological data |

Trends in agrobiotechnology



MODERN BIOTECHNOLOGY IN PRIMARY PRODUCTION FOR INDUSTRIAL PROCESSES, ENERGY AND ENVIRONMENT

- Industrial production processes
 - Enzyme production
 - Biocatalysis in detergents
 - Biocatalysis in food production
 - Biocatalysis in pulp and paper
 - Biocatalysis in textile finishing industry
 - biotechnology in production of chemicals
- Production of biofuel-bioethanol
- Bioremediation
- Emerging biotechnologies in industrial processes and energy

MODERN BIOTECHNOLOGY IN PRIMARY AGRO PRODUCTION

Primary sector in EU – 181 billion euro=2.06% GVA and 5% of employment.

Agriculture – 87%(1.79% GVA)

- **Crop production – 50%**
- **Livestock production – 40%**
- **Forestry, fisheries – 10%**

Biotech methods in crop production

- **Molecular markers**
- **Genetic modification**
- **Propagation techniques(micropropagation)**

Targets for research on non-food plant production

- Develop advanced plant-based raw materials and pharmaceuticals
- Develop plants as energy production systems
- Convert plants into production factories

Develop advanced plant-based raw materials and pharmaceuticals

The development of new plant raw materials and compounds requires the development know-how on key pathways and participating genes, nutrient uptake and transport, energy metabolism, growth conditions, as well as the appropriate enabling technologies.

In five years:

- Fourty prioritised pathways understood at level of participating genes and products
- Efficient molecular gene evolution technology development applicable to genes participating in the aforementioned pathways
- Optimise plant recombinant protein expression technology
- New transgenic production strategies
- New enabling technologies, such as gene replacement and chemical switch technology

Develop plants as energy production systems

The net gain currently ranges between negative and a factor two compared with input energy. This is insufficient to play a role of importance in resolving future energy demand

In five years

- Development of production systems (crops, plant cultures, other) with at least 50% lower energy input requirements than current best production systems
- Development of options to increase the energy retention of plants by at least fivefold in comparison with today's best performers
- Gene replacement technology to optimise selected, high-energy plant biomass production systems

From: Plants for the Future Technology Platform

Convert plants into production factories

Plants may offer an attractive alternative production system for proteins and other compounds. Their use as a production system depends on their cost, quality, environmental friendliness and the time it takes to produce the compound of interest.

Five years

- Improved plant gene expression technology for selected non-food plants: mRNA production, translational performance of mRNAs, protein folding, post-translational modification technology.
- Compound accumulation and storage technology
- Compound transport and secretion technology
- New technologies (e.g. gene replacement, transfection technologies and chemical switch) applicable to a range of selected species with the potential to meet commercial performance standards
- New manufacturing strategies for production, extraction and processing
- Development of small-scale manufacturing infrastructure and capacity for nonfood products
- Development of plants or plant cells suitable for fermentor-like applications

PLANT PRIMARY PRODUCTION FOR NON-FOOD USES IN INDUSTRY

➤ MEDICINAL SUBSTANCES

➤ BIOFUELS

➤ BIODEGRADABLE POLYMERS

- **POLYHYDROXYBUTYRATE(PHB)**
- **MODYFIED STARCH**

➤ PLANT OILS

- **HIGH OLEIC ACID CANOLA**

➤ WOOD

- **LOW LIGNIN FOR PAPER PRODUCTION**

Selection criteria for crops used as industrial resources

- **High yield and agronomy to avoid high production costs** (cultivars of crop species will be generally better than wild species).
- **Ease of processability** (to avoid the need of developing new technologies and infrastructure).
- **The utility and value of byproducts.**
- **Identity preservation and out-crossing from non-food crop** (to ensure that industrial products do not enter the food chain).
- **„Fast track” plant breeding and selection methods.**
- **Suitability for genetic engineering**

Genetic features recommended for crops used in industrial processes

(to avoid competition with food/feed production)

- **Low input requirements in terms of fertiliser, pesticide and water usage.**
- **Low impact on biodiversity, soil and water quality**
- **Efficient land use with high carbon sequestration rate.**
- **High safety in terms of gene flow.**
- **Ability to grow on marginal land and those cultivation areas that do not compete with land used for arable food crops.**
- **Low investments costs in terms of labour, machinery and energy.**

APPROXIMATE TIME-LINES FOR DEVELOPMENT OF NEW TRANSGENIC CULTIVAR

| | |
|--|-----------------|
| 1.GENE DISCOVERY | – 3 YEARS |
| 2. TRANSFORMATION, GM PRODUCTION | – 1 YEAR |
| 3.GREENHOUSE TESTING,MOLECULAR CHARACTERISATION | – 1 YEAR |
| 4.PROOF OF CONCEPT IN THE FIELD SELECTION OF BEST VARIANT | – 1YEAR |
| 5.REGULATORY CLEARANCE | - 4 YEARS |
| 6.BREEDING , VARIETY REGISTRATION | – 3 YEARS |
| TOTAL | 13 years |

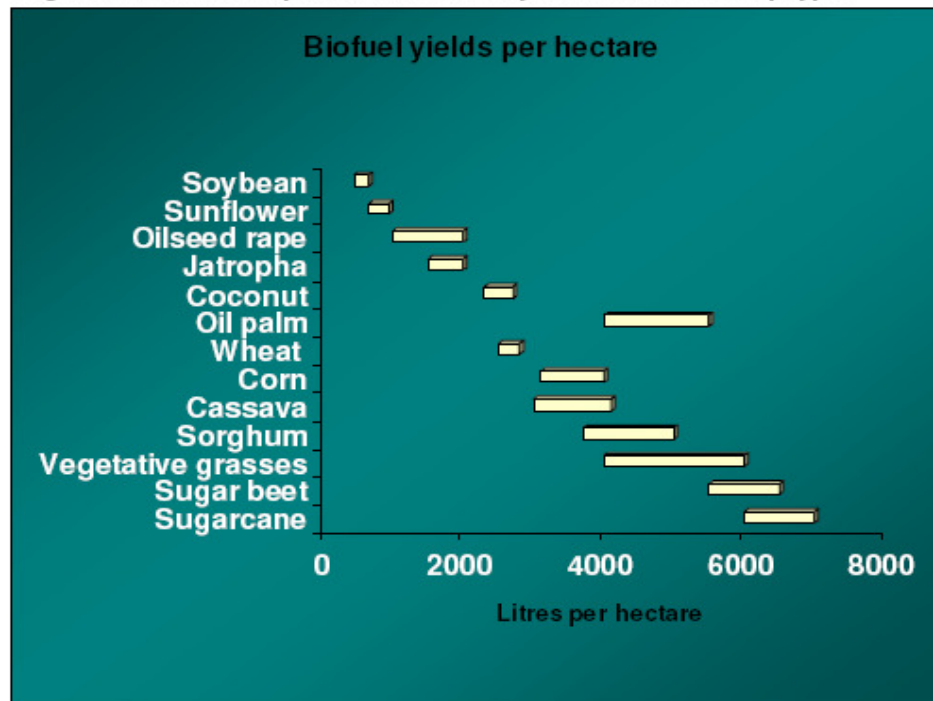
Biotech industrial products already available

- **Pharmaceuticals under clinical trials(20)**
 - **Recombinant antibodies**
 - **Edible vaccines**
- **Plant derived technical proteins(6)**
 - **Avidin**
 - **Tripsin**
 - **Beta-glucuronidase**
 - **Lactoferrin**
 - **lysosime**

Examples of biotechnology-based products, production and prices

| Product | Annual production(tones) | World price(Euro/kg) |
|-------------------------------|--------------------------|----------------------|
| Bioethanol | More than 18,4 milion | 0,40 |
| Amino-acids | | |
| L-glutamic acid | 1 500 000 | 1,20 |
| L-lysine | 700 000 | 2 |
| L-threonine | 10 000 | 6 |
| L-methionine | 400 | 20 |
| Acids | | |
| Cirtic acid | 1 000 000 | 0,8 |
| Lactic acid | 150 000 | 1,8 |
| Gluconic acid | 100 000 | 1,5 |
| Vitamins | | |
| Vitamin C | 80 000 | 8 |
| Vitamin B12 | 20 | 25 000 |
| Riboflavin | 30 000 | NA |
| Antibiotic derivatives | 2`1 000 | NA |

Figure 1.2– Estimated per-acre bioethanol yields for various crop types



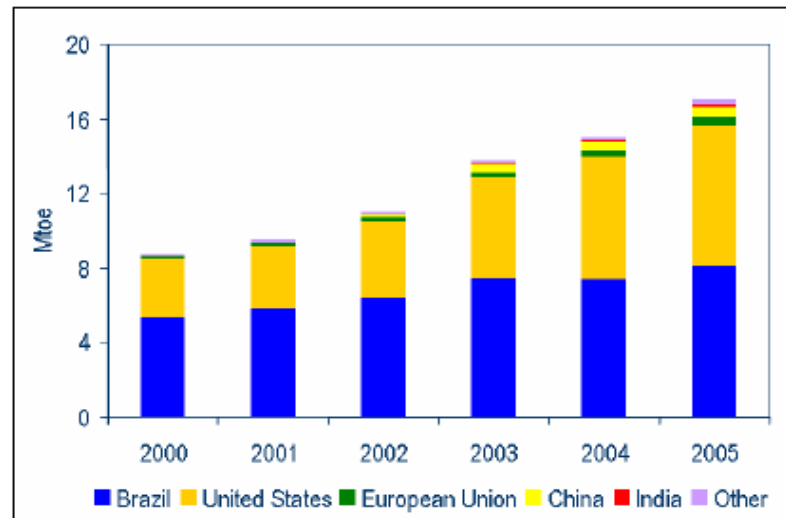
Source: The energy content of biodiesel (~34-36MJ/l) is greater than that of ethanol (~21MJ/l). So readers should not directly compare biodiesel (top half of diagram) with ethanol (bottom half) purely on a l / ha basis

ESTIMATES ON ETHANOL PRODUCTION EFFICIENCY

| | Average production efficiency | Fuel process energy efficiency | Well-to wheels GHG emission compared to gasoline |
|-----------------------|-------------------------------|--|--|
| Wheat to ethanol | 356 litres/ton of feedstock | 0,91 Input:136,5 e.u. Output: 150,0e.u. | Between 19% and 47% reduction Average 32% |
| Sugar beet to ethanol | 86 litres/ton of feedstock | 0,67 Input:100,5 e.u. Output: 150,0 e.u. | Between 35% and 56% reduction Average: 46% |

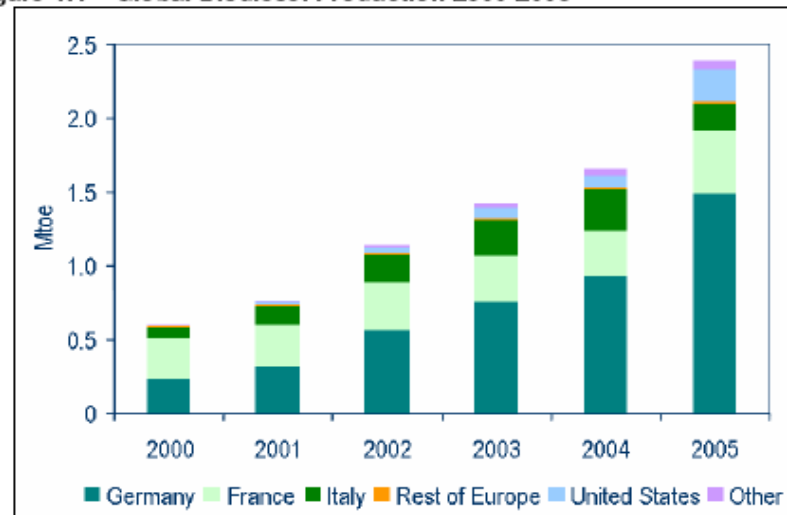
Source: International Energy Agency; e.u.=energy units, GHG=greenhouse gas

Figure 1.3 - Global Bioethanol Production



Source: F.O. Licht, May 09 2007, World Bioethanol and Biofuels Report, Vol.5, No.17

Figure 1.4 – Global Biodiesel Production 2000-2005



Source: F O Licht (2006). World Ethanol Markets: The Outlook to 2015. Special Report No 138, Adapted as Fig 14.3 in IEA World Energy Outlook, 2006

Carbon Capture and Storage: the “Fourth Generation” Biofuels

- **“First generation biofuels”** use food-based feedstocks (like corn, sugar cane or soybean) as raw material, and utilize processing technologies like fermentation (for ethanol) and trans-esterification (for biodiesel).
“Second generation biofuels” are produced from non-food feedstocks, like lignocellulosic plant biomass (switchgrass, poplar) and non-edible oilseeds (Jatropha) through the conventional method mentioned above and by thermochemical routes (for the production of liquid “synthetic biofuels”).
“Third generation biofuels” uses similar production methods on specifically designed or “tailored” bioenergy crops (often by molecular biology techniques) to improve biomass-to-biofuel conversions. An example is the development of “low-lignin” trees, which reduce pre-treatment costs and improve ethanol production, or corn with embedded cellulase enzymes.
- **“Fourth generation biofuels”**, are simply a step further from the third generation biofuels. The keywords are “carbon capture and storage (CCS)”, both at the level of the feedstock and/or the processing technology. The feedstock is tailored not only to improve the processing efficiency, but it is also designed to capture more carbon dioxide, as the crop grows in cultivation. The processing methods (mainly thermochemical) are also coupled to “carbon capture and storage” technologies which funnels off the carbon dioxide generated into geological formations (geological storage, for example, in exhausted oil fields) or through mineral storage (as carbonates). In this way, fourth generation biofuels are thought to contribute better to reducing GHG (greenhouse gas) emissions, by being more carbon neutral or even carbon negative compared to the other generation biofuels. Fourth generation biofuels epitomize the concept of “Bionergy with Carbon Storage (BECS)”

Introducing a multi-gene metabolic pathway into soybean seeds

Key factors for success:

Multiple promoters needed

Model system that measures product

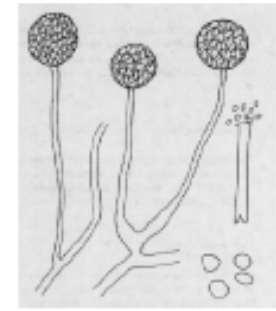
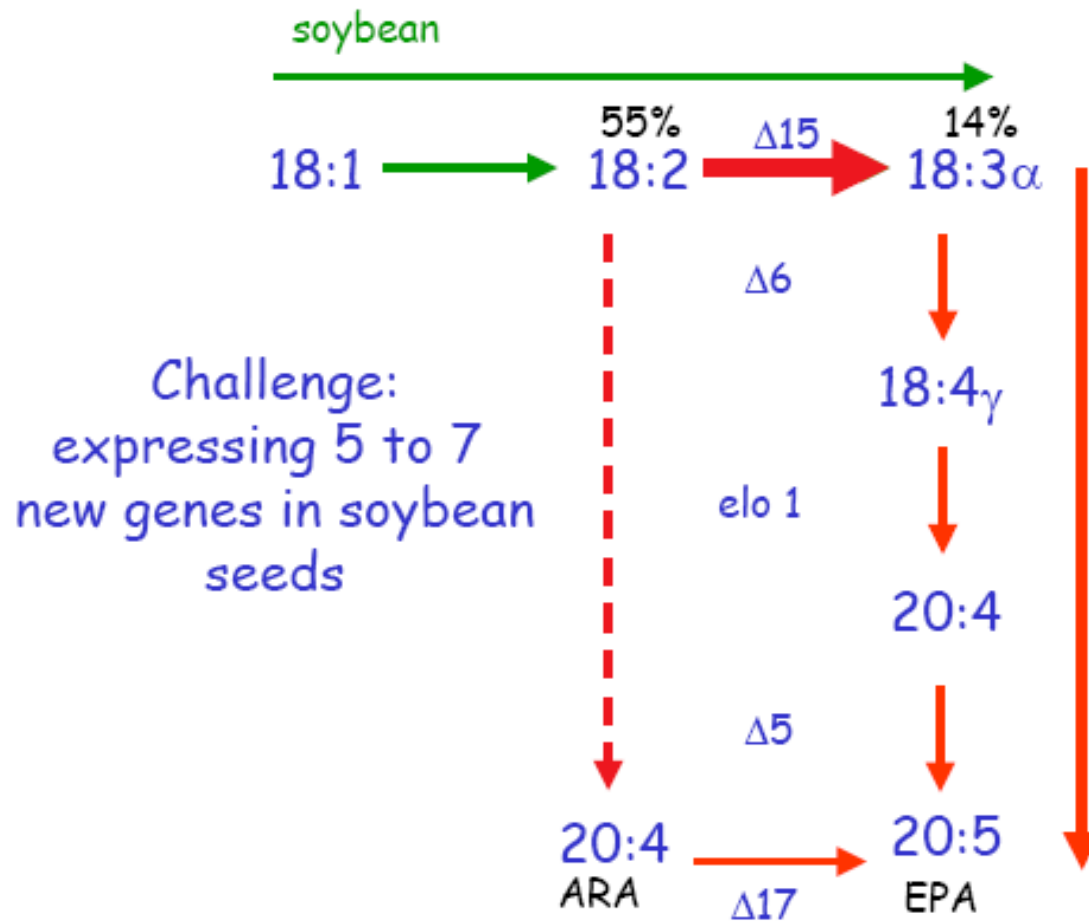
Promoters tested in metabolic/developmental context

Gene source for each enzyme in pathway

Construct design for expressing multiple genes

Minimum complexity of inserts

Adding an omega-3 lipid pathway pathway to soy



Second and third generation GM plants and its products

- Stacked traits (2-3 genes introduced)
- Novel complex traits(e.g. golden rice)
- Molecular farming

Products:

- **Pharmaceuticals**
- **Functional proteins**
- **Industrial enzymes**

Sectors with GHG(CO₂,CH₄,N₂O) reduction potential by means of modern biotechnology

- Manufacturing(biotech potential) – 2%
- Industrial combustion - 14%
- Transport - 21%
- Other - 63%